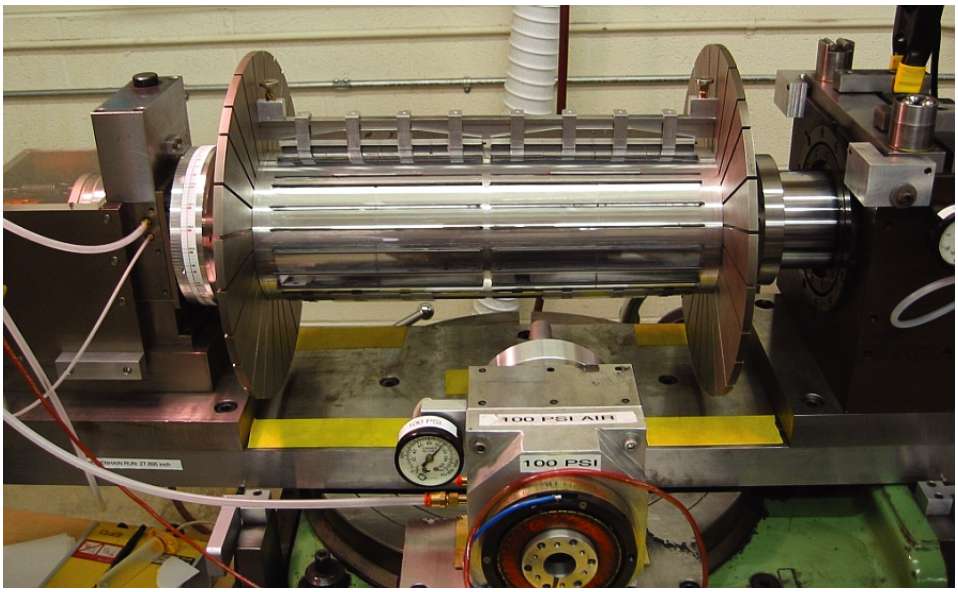11) Glass prototype segments being assembled on a custom machine.